

Department of Electronic Engineering

FINAL YEAR PROJECT REPORT

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Light dimmer for compact fluorescent lamps							
Student Name:	Sung Kai Tak						
Student ID:							
Supervisor:	Prof Chung, Henry S H						
Assessor:	Chair Prof Hui, Ron S Y						

Bachelor of Engineering (Honours) in Electronic and Communication Engineering (Full-time)

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Project Title : Light dimmer for compact fluorescent lamps

Student Name : Sung Kai Tak

Student ID:

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Table of Content

List of Figures		VI
List of Tables	VIII	
Acknowledgement		1
Abstract		2
Chapter 1 Introduct	ion	3
Chapter 2 Comparis	son with other types dimming method	4
2.1 Tri	ac	4
2.2. ac	-dc, dc-ac	5
2.3 ac-	ac converter	6
Chapter 3 ac-ac conv	verter	7
3.1 Fu	nctional block diagram	7
3.2 ac-	ac converter topology	8
3.	2.1 ac-ac converter operation principle	9
3.3 Co	ntrol circuit	13
3.	3.1Microprocessor	13
3.3.1.1	Dead time	14
3.	3.2 Isolation Circuit	16
3.	3.3 Gate driver	17
3.4 Lo	w pass filter	18
3.	4.1 Low pass filter calculus	19
Chapter 4 Switching	g Topology 20	
4.1 Ha	rd switching Topology	20
4.2 Sn	ubber	21
4.	2.1 Turn on and turn off snubber operation principle	22
4.	2.2 Snubber Power loss calculus	24
4.3 En	ergy recovery snubber	25
4.	3.1 Energy recovery snubber operation principle	27
4.3.2	Energy recovery snubber Waveform	28
Chapter 5 Simulatio	n Result 31	
5.1 Se	chematic of ac-ac converter with snubber circuit	31
5.	1.1 Simulation of ac-ac converter	32
5.2 Scl	nematic of energy recovery snubber	35
5.	2.1 Simulation of energy recovery snubber	36

Chapter 6 M	asurement Result 37	
	6.1 Compact Fluorescent lamps3'	7
6.1.1	11W Compact Fluoresent lamp implementation result 3'	7
6.1.2	23W Compact Fluoresent lamp implementation result 39)
6.1.3	Duty cycle from 55% to 95% implementation result 4	1
	6.2 Fluorescent lamps42	2
6.2.1	36W Fluorescent lamps implementation result 42	2
6.2.2	Duty cycle from 65% to 95% implementation result 4	5
	6.3 Lamp 44	5
6.3.1	100W lamp implementation result 4	5
6.3.2	200W lamp implementation result 4	3
6.3.3	Duty cycle from 55% to 95% implementation result 5%)
	6.4 Duty cycle VS Efficiency 5	1
6.4.1	Efficiency calculus 52	2
	6.5 Temperature measurement5.3	3
Chapter 7 Di	cussion 5-	1
Chapter 8 C	nclusion 5:	5
Chapter 9 R	erence 56	
Appendix I S	hematic of ac-ac converter 57	
Appendix II	chematic of Energy Recovery Snubber 58	3

List of Figures

Fig 3.11:	Block Diagram of ac-ac Converter 7	
Fig. 3.12	Structure of ac-ac Converter 7	
Fig. 3.2:	High/ Low side Bi-directional Switches 8	
Fig 3.2.11:	S1 is "on" and Input voltage is positive cycle	9
Fig 3.2.12:	S1 is "off" and Input voltage is positive cycle	10
Fig 3.2.13:	S1 is "on" and Input voltage is negative cycle	11
Fig 3.2.14:	S1 is "off" and Input voltage is negative cycle	12
Fig 3.3: Blo	ck diagram of control circuit 13	
Fig 3.3.1:	Function of MCU 13	
Fig 3.3.11:	Both switches are "ON" state 14	
Fig 3.3.12:	L and N will connect together 15	
Fig 3.3.13:	Dead time of two signals 15	
Fig 3.3.2:	Position of Isolation circuit 16	
Fig 3.3.3:	Gate driver charges pump the junction capacitor	17
Fig 3.4: Lov	v pass filter 18	
Fig 4.1: Har	d switching topology 20	
Fig4.2: Swi	tching loci with snubbers 21	
Fig 4.2.11:	Turn off snubber current flow 22	
Fig 4.2.12:	The capacitor release part 22	
Fig 4.2.13:	Overlap area is reduced 23	
Fig 4.31:	Voltage stress of V _{DS}	26
Fig 4.32:	Energy Recovery snubber 26	
Fig 4.3.11:	Turn-off status of "Energy Recovery Snubber"	27
Fig 43.12:	Turn-on status of "Energy Recovery Snubber" 27	
Fig 4.3.21:	Voltage VS current 29	
Fig 4.3.22:	Fast Fourier Transform29	
Fig.4:3.23:	x-y mode of energy recovery snubber	30
Fig. 5.1.11	Schematic of ac-ac converter with snubber circuit	31
Fig. 5.1.12	Simulation result of 100W 32	
Fig. 5.1.13	Simulation result of 200W 33	
Fig. 5.1.14	Simulation result of V _{DS} waveform 34	
Fig. 5.1.15	Zoom in V _{DS} waveform	34
Fig. 5.2	Schematic of ac-ac converter with snubber circuit	35
Fig.5.2.11	Vsw/10 VS Isw 36	
Fig 6.1.11:	11W compact fluorescent lamp (Duty cycle = 55%)	37

- Fig 6.1.12: 11W compact fluorescent lamp (Duty cycle = 95%) 38 23W compact fluorescent lamp (Duty cycle = 55%) Fig 6.1.13: 39 23W compact fluorescent lamp (Duty cycle = 95%) Fig 6.1.14: 40 Fig 6.2.11: 36W fluorescent lamp (Duty cycle = 55%) 42 36W fluorescent lamp (Duty cycle = 95%) Fig 6.2.12: 43 Fig 6.2.13: The current (wathet blue) lag the voltage (blue) 44 Fig 6.2.14: x-y mode of fluorescent lamp 44 Fig 6.3.11: 100W lamp (Duty cycle = 55%) 46 Fig 6.3.12: 100W lamp (Duty cycle = 95%) 47 Fig 6.3.21: 200W lamp (Duty cycle = 55%) 48 Fig 6.3.22: 200W lamp (Duty cycle = 95%) 49 Fig. 6.4.1 Compact fluorescent lamps VS fluorescent lamps 51
- Fig. 6.4.2Lamps Efficiency VS Duty cycle51

List of Tables

41 41

Table 6.1.31:	11W compact fluorescent lamp							
Table 6.1.32:	23W compact fluore	23W compact fluorescent lamp						
Table 6.2.2:	36W Fluorescent lar	np	45					
Table 6.3.31:	100W lamp	50						
Table 6.3.32:	200W lamp	50						
Table 6.5	Temperature Result	Temperature Result 53						

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Abstract

In this project, the ac-ac converter, which uses Pulse Width Modulation (PWM) to control the output voltage, was created. The is latest technique can be applied to control compact fluorescent lam ps or other light devices. In order to ime prove the voltage and current stress, low loss snubber (approximated to soft switching) m eans is applied. Therefore, the produce can be compact and reduce the stress.

Chapter 1 Introduction

Nowadays, people in hk are becom ing more aware of enviornm ental protection and energy saving. Therefore, my project aims to develop a higher efficiency wall dimm er that can control load power of com pact fluorescent lam ps from 50% to 100%. The topology is using ac-ac converter which is using Pulse Width Modulation (PWM) to change the duty cycle and hence changes the output voltage.

In the control circuit, I had used the 89C2051 to generate the signal waveform. Then, it will pass through the signal to isolation circuit which can separate the power circuit and control circuit. Furthermore, using gate driver drives the MOS FET "ON" or "OFF".

Specification of ac-ac converter:

Input ac voltage: 100Vac – 240Vac Switching Frequency: 25 kHz

Switching Topology: Pulse Width Modulation

Power rating: 300W (max: 350W)

Dimming: Compact fluorescent lamps, Fluorescent lamps and lamps

Chapter 2: Comparison with other types <u>dimming method</u>

2.1 Triac

Condition: Output power = 1100W, input voltage = 220V

Advantage:

- 1) Size is small
- 2) Simple circuit design
- 3) Can dim lamps
- 4) Not expensive

Disadvantage:

- 1) Switching noise is serious
- 2) Efficiency is lower
- 3) Can't dim compact fluorescent lamps and fluorescent lamps

2.2 ac-dc, dc-ac

Condition: Output power = 1100W, input voltage = 220V

Advantage:

- 1) Can step up and down the output voltage
- 2) Can change the output frequency
- 3) Can dim the compact fluorescent lamps, fluorescent lamps and lamps

Disadvantage:

- 1) Size is large
- 2) Complex circuit design
- 3) Efficiency is not good enough
- 4) Expensive
- 5) Higher harmonic noise

2.3 ac-ac converter

Condition: Output power = 1100W, input voltage = 220V

Advantage:

- 1) Size is medium
- 2) Efficiency is higher
- 3) Can dim the compact fluorescent lamps, fluorescent lamps and lamps
- 4) The load can be mixed with different type, such as inductively + capacitive

loading

Disadvantage:

- 1) Can't step up the output voltage
- 2) Can't change the output frequency
- 3) Complex circuit design
- 4) Higher harmonic noise
- 5) Expensive

Chapter 3: ac-ac converter

3.1 Function block diagram

Assume the input ac voltage is 220V. The duty cycle changes from 55% to 95%

while the output voltage also changes from 121V to 209V.



Fig 3.11: Block Diagram of ac-ac Converter

Black Box

Inside the black box, it includes two LC filters and two bi-directional switches.



Fig. 3.12 Structure of ac-ac Converter

3.2 ac-ac converter topology



Fig. 3.2: High/ Low side Bi-directional Switches

3.2.1 ac-ac converter operation principle

Assume the ac power line is positive cycle. Then S1 is from "off" to "on" while the S2 is o n the "of f" state. Therefore, the lower side b i-direction s witches can disable.

The power will transfer to the load using the arrow part.



Fig 3.2.11: S1 is "on" and Input voltage is positive cycle.

The S1 is from "on" to "off" while the S2 is from "off" to "on". The lower side bi-directional switches are for the in ductor current free-wheeling. It is because the inductor current can't sudden stop.



Fig 3.2.12: S1 is "off" and Input voltage is positive cycle.

Assume the ac power line is negative cycle. T hen S1 is from "off" to "on" while the S2 is on the "off" state. It is quite similar to the positive cycle operation but the different is the power flow which is the direction reversed. The power will transfer to the load using the arrow part.



Fig 3.2.13: S1 is "on" and Input voltage is negative cycle.

The S1 is from "on" to "off" while the S2 is from "off" to "on". The lower side bi-directional switches are for the inductor current free-wheeling. It is because the inductor current can't sudden stop.



Fig 3.2.14: S1 is "off" and Input voltage is negative cycle.

3.3 Control circuit

The control circuit includes three parts (see F ig 3.3), microprocessor, isolation circuit and gate driver . The block diagra m of control c ircuit is sho wn in the following:



Fig 3.3: Block diagram of control circuit

3.3.1 Microprocessor

The function of m icroprocessor (MCU) is generated two Pulse W idth Modulation (PWM) signal to control tw o switches (MOSFET) "ON" and "OFF". The advantage of MCU is easy to control and accuracy. It has 9 steps for step up or down to control the duty cycle from 55% to 95%. Each step is represented 5%. Therefore, increasing 5% is equal to increase 11V (assume the input ac voltage is 220V) and vice versa.



Fig 3.3.1: Function of MCU

3.3.1.1 Dead time

Dead time is one of the m ost significant parts of control circuit. If the control circuit neglects it, the power circuit must be dam aged. Although the "ON" period shortens (see Fig 3.3.11), it will also provide a path to connect L and N directly (see Fig 3.3.12). So the two switches can't "ON" in the both time. It needs give a few hundred nanoseconds for both switches in "OFF" state (see Fig 3.3.13).



Fig 3.3.11: Both switches are "ON" state



Fig 3.3.12: L and N will connect together



Fig 3.3.13: Dead time of two signals

3.3.2 Isolation circuit

The function of isolation circuit is separated the high power circuit and control circuit. To prevent the high power g o into control circuit. The position of isolation circuit is between MCU and gate driver (see Fig 3.3.2).



Fig 3.3.2: Position of Isolation circuit

3.3.3 Gate Driver

In power electronics, MOSFET does not use voltage control. It should use current drive for switching "ON". The high output current totem pole of gate driver will have fast switching frequency. Therefore, the function of gate driver is charging up the junction capacitor (See Fig 3.3.3).



Fig 3.3.3: Gate driver charges pump the junction capacitor

3.4 Low pass filter

The ac-ac converter is us ing high frequency (25 kHz) to chop the low frequency (50Hz). Therefore, it will generate higher switching harmonic noise in the power cir cuit. If the n oise goes into the ac power line, it will influence other electronic devices. The input and output ac-ac converter (see Fig 3.4), it should add the filter to eliminate the switching harmonic noise.



Fig 3.4: Low pass filter

3.4.1 Low pass filter calculus

The cutof f frequency, low pass filter, d epends on the inductance and capacitance. The following equation is to calculate the cutoff frequency.

$$f_{c} = \frac{1}{2\pi\sqrt{L \times C}}$$

 $f_c = cutoff frequency$

L = value of inductor

C = value of capacitor

In my circuit, the input a nd output LC filter cu toff frequency is dif ferent. It is

because the L and C value are different.

For Input filter,

L = 1mH, C = 4.4uF

$$\therefore f_{c} = \frac{1}{2\pi\sqrt{1mH \times 4.4uF}}$$

$$f_{c} = 2400Hz$$

For Output filter,

$$L = 0.6 mH, C = 2.2 uF$$

$$\therefore \quad \mathbf{f_c} = \frac{1}{2\pi\sqrt{0.6mH \times 2.2uF}}$$

$$f_{c} = 4400 Hz$$

Chapter 4 Switching Topology

4.1 Hard switching Topology

The above circuit is using hard switching topology. According to figure 4.1, the power loss area is very large. Therefore, the higher voltag e and current stress will come across the switch. The loss will transfer to heat and radiation. These two things are unwanted. In order to reduce the voltage and current stress, the snub ber circuit can be applied.



Fig 4.1: Hard switching topology

4.2 Snubber



The function of snubber shifts the switching power loss from the switch to the snubber circuit and therefore does not provide a reduction in the overall switching power loss. It im plies the snubber can't reduce the power loss. It just only can reduce the voltage and current stress. (see Fig4.2)



Fig4.2: Switching loci with snubbers

4.2.1 Turn on and turn off snubber operation principle principle

When the switch is "of f", the curr ent will charge up the capacitor (s ee Fig 4.2.11). So, it can reduce the voltage stress (turn of f snubber). When the switch is "on", the capacitor across the switch voltage is closed to zero. So, the capacitor will discharge and use the resistor part to release current to the load (see Fig 4.2.12). Also, the function of inducto r is delayed the current ri sing up (turn-on snubber) when the switch is "on". So it can reduce the overlapping area (see Fig 4.2.13).



Fig 4.2.11: Turn off snubber current flow t



Fig 4.2.12: The capacitor release part



Fig 4.2.13: Overlap area is reduced

4.2.2 Snubber Power loss calculus

Power loss of snubber equation:

$$\mathbf{P} = -\frac{1}{2}CV^2 f_s (\mathbf{W})$$

P = Power

C = Value of Capacitor

V = peak voltage

 $f_s = Switching frequency$

In my circuit, the capacitor value is 2.2nF.

$$P = \frac{1}{2}(2.2n) \times (311)^2 \times (25k)$$

P = 2.66W

4.3 Energy Recovery Snubber

After the measurem ent, the voltag e and current stress are still serious. The maximum voltage across the switch is around 600V (see Fig 4.31) which is double the input voltage level (31 1V). It is not reasonable so it must apply another m ethod to reduce the voltage and current stress, su ch as zero voltage/ current switching. But it has a big problem , the loading must be fixed (loading range is narrow). Then, I need to des ign another s nubber to re place the traditional one. The next g eneration snubber was created. Its nam e is called "Ener gy Recovery Snubber" (see Fig 4.32). The benefit of "Ener gy Recovery S nubber" is no voltage and current stress, wide load range and less sw itching har monic noise . It can be said that it is a loss less snubber.



Fig 4.31: Voltage stress of V_{DS}



Fig 4.32: Energy Recovery snubber

4.3.1 Energy recovery snubber operation principle

When the sw itch is f rom on to of f, it w ill charge up the capacitor C 1. The inductor current can't sudden stop, so it will use the diode part for free-wheeling. Then it will charge up capacitor C2 (see Fig 4.3.11). When the switch is from off to on, the capacitor r will discharge to the load (see Fig 4..3.12). Theref ore, the energy can be reused so that this type snubber calls "Energy recovery snubber".



Fig 4.3.11: Turn-off status of "Energy Recovery Snubber"



Fig 4..3.12: Turn-on status of "Energy Recovery Snubber"

4.3.2 Energy recovery snubber Waveform

The input dc voltage is 60V. The maximum voltage is 64V (see Fig 4.3.21) so the voltage stress is improved.

Using the Fast Fourier transform (FFT) to m easure the switching harm onic noise, the red colour is represent the noise value (see Fig 4.3.22).

In x-y mode, the shape is much closed to ideal soft switching (see Fig.4:3.23). Therefore, the "Ener gy Recovery S nubber" can solve the high voltage and current stress. Also, the switching harm onic noise is reduced. So the ef ficiency can be improved.



Fig 4.3.21: Voltage VS current



Fig 4.3.22: Fast Fourier Transform



Fig.4:3.23: x-y mode of energy recovery snubber

Chapter 5 Simulation Result

5.1 Schematic of ac-ac converter with snubber circuit

Simulation Software: PSIM



Fig. 5.1.11 Schematic of ac-ac converter with snubber circuit

5.1.1 Simulation of ac-ac converter

Assume the output is 100W, so the $R = 484 \Omega$ (i.e. = 100W) and D=55%

The output wavefor m is quite sim ilar to my implementation result but the input current lag the input voltage. It is different with my implementation result.



Fig. 5.1.12 Simulation result of 100W

Assume the output is 200W, so the $R = 242 \Omega$ (i.e. = 200W) and D=55%

The output voltage is fixed but the current is increased. It is much closed to input current. The simulation result is closed to my implementation result.



Fig. 5.1.13 Simulation result of 200W

V_{DS} waveform



The shape of V_{DS} waveform is the same of my implementation result

Fig. 5.1.14 Simulation result of V_{DS} waveform



Zoom in to the VDS waveform

Fig. 5.1.15 Zoom in V_{DS} waveform

5.2 Schematic of energy recovery snubber



Fig. 5.2 Schematic of ac-ac converter with snubber circuit

5.2.1 Simulation of energy recovery snubber

Vsw VS Isw

The shape of waveform is similar my implementation result.



Fig.5.2.11 Vsw/10 VS Isw

Chapter 6 Measurement Result

6.1 Compact Fluorescent lamps

6.1.1 11W Compact Fluoresent lamp implementation result

Condition: Input Voltage = 245V, Duty cycle = 55%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The output current wavefor m is dif ferent with the input. It is because the loading is not resistive, inductive and capacit ive. The current waveform, com pact fluorescent lamp, can't identify what type of load they are but the shap e is like a pulsating current.



Fig 6.1.11: 11W compact fluorescent lamp (Duty cycle = 55%)

Condition: Input Voltage = 245V, Duty cycle = 95%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The duty cycle closes to 95%, the shape is very closed to current pulse.



Fig 6.1.12: 11W compact fluorescent lamp (Duty cycle = 95%)

6.1.2 23W Compact Fluoresent lamp implementation result

Condition: Input Voltage = 245Vac, Duty cycle = 55%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The situation is similar to the 1 1W compact fluoresent lamp but the different is the output power.



Fig 6.1.13: 23W compact fluorescent lamp (Duty cycle = 55%)

Condition: Input Voltage = 245V, Duty cycle = 95%

Ch 1 and 2 are output voltage and current.





Fig 6.1.14: 23W compact fluorescent lamp (Duty cycle = 95%)

6.1.3 Duty cycle from 55% to 95% implementation result

11W compact fluorescent lamp									
Vin (V)	245								
Duty Cycle (%)	55	60	65	70	75	80	85	90	95
Iin (A)	0.165	0.166	0.167	0.167	0.167	0.173	0.181	0.196	0.213
Vout (V)	145	152	164	174	184	197	207	218	230
Iout (A)	0.139	0.137	0.139	0.139	0.135	0.129	0.119	0.106	0.091
Power mean IN (W)	33.35	33.25	31.55	29.36	27.23	24.63	23.65	23.26	23.9
Power mean OUT (W)	7.72	7.99	8.442	8.87	9.19	9.62	10.07	10.52	11.2
Efficiency (%)	23.15	24	26.76	30.21	33.75	39.06	42.58	45.23	46.86

Table 6.1.31: 11W compact fluorescent lamp

23W compact fluorescent lamp									
Vin (V)	245								
Duty Cycle (%)	55	60	65	70	75	80	85	90	95
Iin (A)	0.199	0.205	0.215	0.218	0.223	0.229	0.241	0.254	0.26
Vout (V)	145	152	162	174	185	194	204	215	226
Iout (A)	0.219	0.229	0.23	0.225	0.218	0.206	0.194	0.18	0.163
Power mean IN (W)	40.75	41.12	40.28	38.82	36.31	34.11	33.41	33.2	33.76
Power mean OUT (W)	14.2	15.31	16.37	17.01	18.03	18.24	19.14	20.16	21.47
Efficiency (%)	34.85	37.23	40.64	43.82	49.66	53.48	57.29	60.72	63.6

 Table 6.1.32: 23W compact fluorescent lamp

6.2 Fluorescent lamps

6.2.1 36W Fluorescent lamps implementation result

Condition: Input Voltage = 243Vac, Duty cycle = 65%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The minimum voltage for dimm ing the fl uorescent lamp is 160V. If my ac-ac converter output voltage is lower than the minimum, the fluorescent lamp will turn off. It is because the fluorescent lamp is not enough energy to heat up the terminal to emit the ele ctron to the fluorescent pow der. Therefore, the fluorescent lamp can't turn on.



Fig 6.2.11: 36W fluorescent lamp (Duty cycle = 55%)

Condition: Input Voltage = 240Vac, Duty cycle = 95%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The traditional fluorescent lamp is connected the large inductor (\sim 1.4H). So the output current lag the output voltage (s ee F ig 6.2.13). Then, I am sure the fluorescent lamp is an inductive load.



Fig 6.2.12: 36W fluorescent lamp (Duty cycle = 95%)



Ⅱ→▼:0.00000 s

XY Display Ch1 v Ch2

Color

Palette

Normal

Fig 6.2.14: x-y mode of fluorescent lamp

Graticule

Full

Backlight Intensity

High

Waveform

Display

6.2.2 Duty cycle from 65% to 95% implementation result

36W fluorescent lamp									
Vin (V)	242								
Duty Cycle (%)	55	60	65	70	75	80	85	90	95
Iin (A)			0.166	0.199	0.225	0.248	0.277	0.306	0.333
Vout (V)			160	170	182	192	202	212	220
Iout (A)			0.113	0.189	0.248	0.292	0.331	0.37	0.406
Power mean IN (W)			35.08	41.66	42.97	47.77	50.16	53.3	57.37
Power mean OUT (W)			10.22	17.57	22.3	26.13	28.83	31.9	33.92
Efficiency (%)			29.13	42.17	51.9	54.7	57.48	59.85	59.12

Table 6.2.2: 36W Fluorescent lamp

6.3 Lamp

6.3.1 100W lamp implementation result

Condition: Input Voltage = 244Vac, Duty cycle = 55%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The input and output waveform are quite similar because the lamp is resistive load.



Fig 6.3.11: 100W lamp (Duty cycle = 55%)

Condition: Input Voltage = 244Vac, Duty cycle = 95%

Ch 1 and 2 are output voltage and current.





Fig 6.3.12: 100W lamp (Duty cycle = 95%)

6.3.2 200W lamp implementation result

Condition: Input Voltage = 242Vac, Duty cycle = 55%

Ch 1 and 2 are output voltage and current.

Ch 3 and 4 are input voltage and current.

The different is only output power.



Fig 6.3.21: 200W lamp (Duty cycle = 55%)

Condition: Input Voltage = 238Vac, Duty cycle = 95%

Ch 1 and 2 are output voltage and current.



Ch 3 and 4 are input voltage and current.

Fig 6.3.22: 200W lamp (Duty cycle = 95%)

6.3.3 Duty cycle from 55% to 95% implementation result

100W lamp									
Vin (V)	245								
Duty Cycle (%)	55	60	65	70	75	80	85	90	95
Iin (A)	0.315	0.327	0.35	0.368	0.386	0.405	0.426	0.45	0.48
Vout (V)	144	150	160	172	182	192	202	212	221
Iout (A)	0.346	0.354	0.374	0.39	0.403	0.418	0.433	0.442	0.45
Power mean IN (W)	75.16	77.72	83.4	87.75	91.33	95.41	100.6	106.1	109.3
Power mean OUT (W)	49.13	52.85	59.62	65.77	72.58	78.25	84.93	90.8	96.64
Efficiency (%)	65.37	68.00	71.49	74.95	79.47	82.01	84.42	85.58	88.42

Table 6.3.31: 100W lamp

200W lan	np								
Vin (V)	240								
Duty Cycle (%)	55	60	65	70	75	80	85	90	95
Iin (A)	0.578	0.609	0.662	0.717	0.771	0.823	0.876	0.93	0.994
Vout (V)	139	145	156	167	175	186	196	207	216
Iout (A)	0.784	0.799	0.832	0.865	0.895	0.922	0.947	0.977	1
Power mean IN (W)	135.3	143.1	155.5	169.6	180.7	193.5	205.5	218.4	231.8
Power mean OUT (W)	107.7	115.2	129.6	142.8	157.1	172.7	185.1	201.5	215.9
Efficiency (%)	79.60	80.50	83.34	84.20	86.94	89.25	90.07	92.26	93.14

Table 6.3.32: 200W lamp

6.4 Duty cycle VS Efficiency

The Duty cycle increase and hence the efficiency increase. Assume the P_{loss} is fixed; the P_{OUT} is prop ortional to the efficiency. The equation is shown in the following:

$$\eta = \frac{P_{OUT}}{P_{OUT} + P_{loss}} \times 100\%$$

$$\therefore \quad \eta \propto P_{OUT}$$



Fig. 6.4.1 Compact fluorescent lamps VS fluorescent lamps



Fig. 6.4.2 Lamps Efficiency VS Duty cycle

6.4.1 Efficiency calculus

$$\eta = \frac{P_{OUT}}{Pin} \times 100\%$$

 $P_{OUT} = V_{OUT} \ X \ I_{OUT}$

 $P_{IN} = V_{IN} X I_{IN}$

$$\therefore \eta = \frac{V_{OUT} \times I_{OUT}}{V_{IN} \times I_{IN}} \times 100\%$$

e.g.
$$V_{OUT} = 216V$$
; $I_{OUT} = 1A$

 $V_{IN} = 240V; I_{IN} = 994mA$

So,
$$\eta = \frac{216 \times 1}{240 \times 0.994} \times 100\%$$

$$\therefore \eta = 93.14\%$$

 P_{loss} = Switching loss + Conduction loss (Turn on loss) + Leakage loss (Turn off loss)

+ Gate signal loss (Control loss)

The total P_{loss} is 6.86%.

6.5 Temperature measurement

Condition : Duty cycle = 95%; Room Temperature = 22.8 °C

After 5 mins	11W Compact Fluorescent lamp	23W Compact Fluorescent lamp	100W lamp	200W lamp
Switch 1	26.6°C	35.3°C 27.2	°C 29.8	°C
Snubber Inductor	34.6°C	53.5°C 32.7	°C 31.7	°C

After 15 mins	11W Compact Fluorescent lamp	23W Compact Fluorescent lamp	100W lamp	200W lamp
Switch 1	26.6°C 36.1	°C 29.3	°C 31.1	°C
Snubber Inductor	38.2°C 52.8	°C 37.7	°C 36.1	°C

 Table 6.5 Temperature Result

Chapter 7 Discussion

The PWM signals are using 89C2051 to generate the control signal. Even though use the 24MHz crystal; it is still not fast enough. The dead time can't shorter than 500ns. Therefore, I have strongly suggest ed changing the MCU to PI C/AVR/ARM. Then, the dead time can shorten to hundred nanoseconds. The whole circuit performance should be improved.

Also, the control circuit vo ltage is using LM7815 to pr ovide stable and accurate supply voltage for isolation and gate driver circuit. But the drawback is the efficiency; it should be lower than 45%. Therefore, I would recommend using LM2675 to replace it. It is because LM2675 is a sim ple step down switching regulator. The efficiency is up to 96%. So the whole circuit efficiency must be improved.

Chapter 8 Conclusion

In m y project, I have done the ac-ac converter which can di m the com pact fluorescent lam ps or other li ght devices. The ac-ac convert er is using Pulse W idth Modulation (PW M) to change the duty cycl e and hence change the output voltage level. The output voltage range is from 121V to 209V (Duty Cycle = 55% to 95%). And the power rating is 300W (max 350W). The efficiency is 93%. After the measurement, I had found that the voltage and current stress are not good enough. Therefore, I need create another circuit to eliminate the voltage and current stress. So the energy recovery snubber was created. Unfortunately , I can't m ake these two circuits together because the time is limited.

For further improvement, the switching frequency needs to increase from 25 kHz to 100 kHz because the size of inductor and capacitor can be reduced. Therefore, the entire circuit can be compact.

Chapter 9 Reference

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Appendix II Schematic of Energy Recovery Snubber

